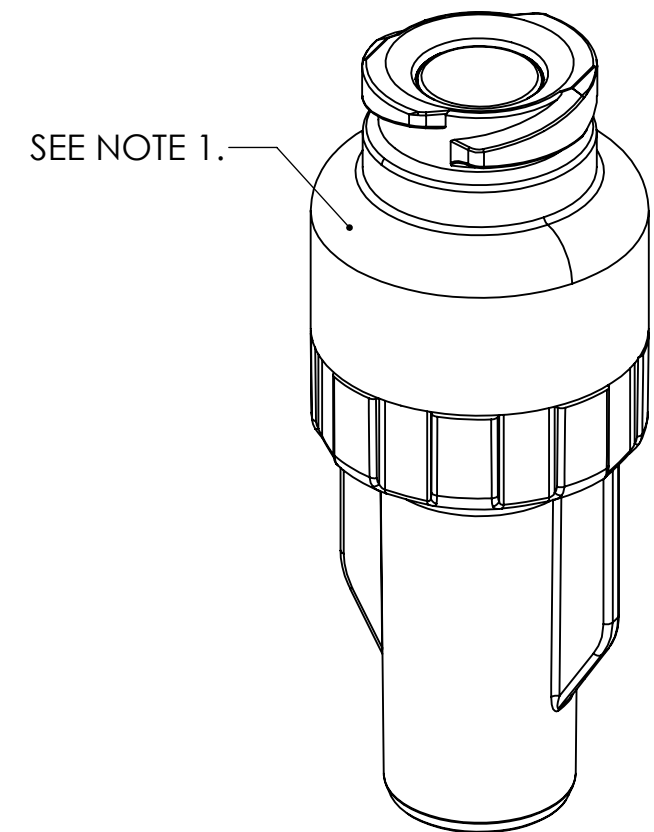
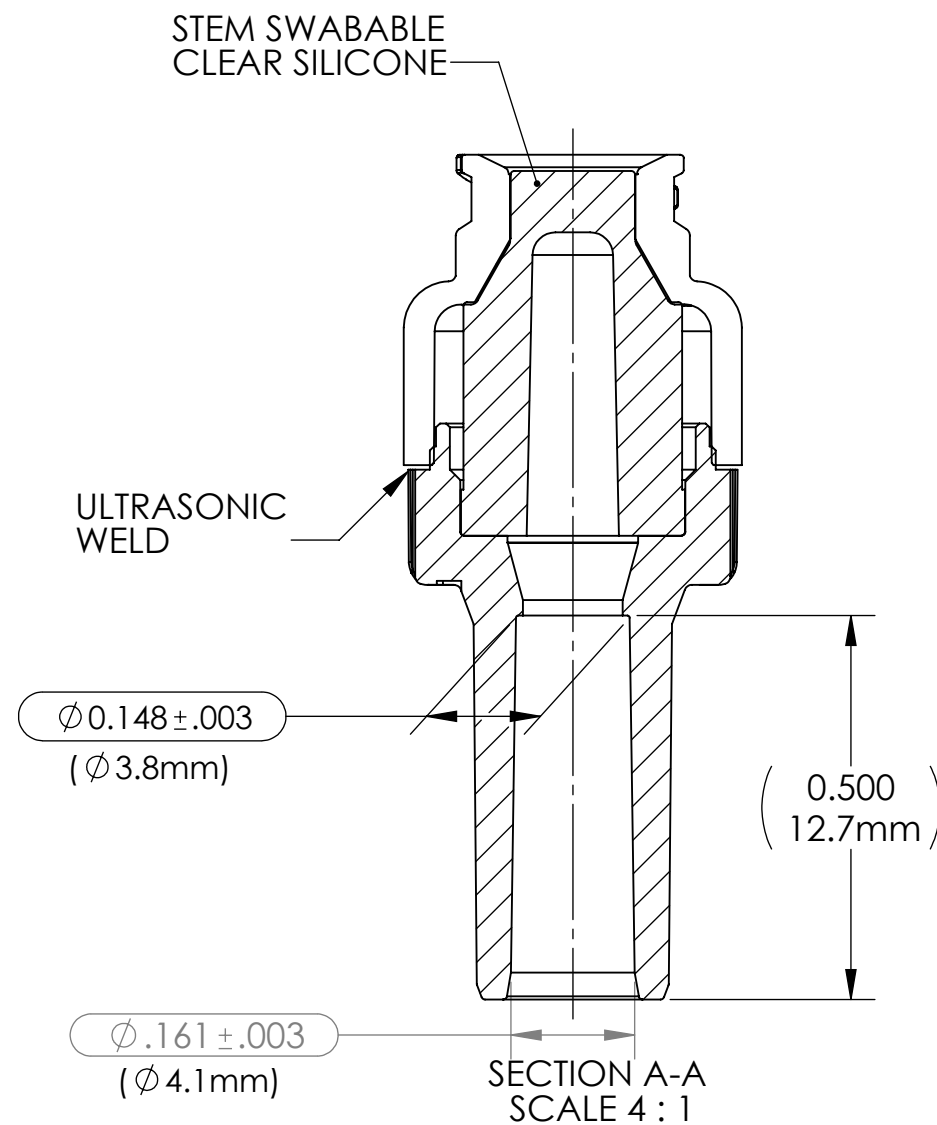
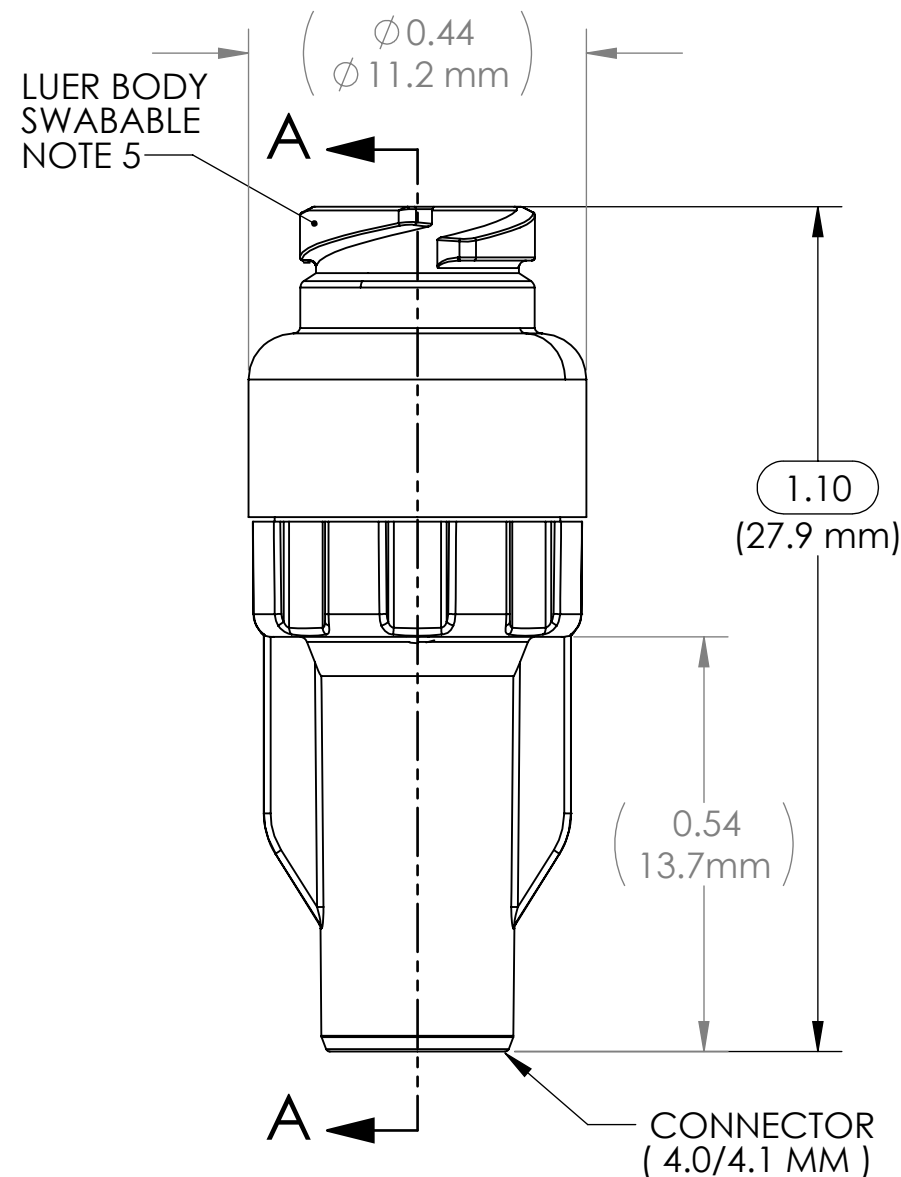


REV	DESCRIPTION (ECO)	DATE	APPROVED
B	ADD SUFFIX 24R TO NOTES ECO 7784	10/03/16	KJS
C	ADD ISO80369-7 TO NOTES, ECO 8017	05/01/18	AK



NOTES:

1. SUFFIX "XXX" INDICATES LUER BODY SWABABLE CAP COLOR.  
24 - CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL.  
24R - CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL, RED LUER CAP.
2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY
4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW
5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). ( 40 PSI NOMINAL ) .

BIOCOMPATIBILITY: PASSES ISO 10993, PART 1.

ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP AND LATEX FREE.


POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

## QUALITY CRITERIA

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm<sup>2</sup>  
MAX. NO MORE THAN 3 PER PART.

DRAWN BY		DMC		DATE		10/03/16		HR® Halkey-Roberts®			
APPROVED BY				DATE							
MATERIAL											
FINISH						TITLE					
						Tube End Port 4.0/4.1mm					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005						SIZE B					
						DRAWING NO. C2455405XXX					
						REV C					
THIRD ANGLE PROJECTION						SCALE					
						4:1					
						DO NOT SCALE DRAWING					
						SHEET					
						1 OF 2					