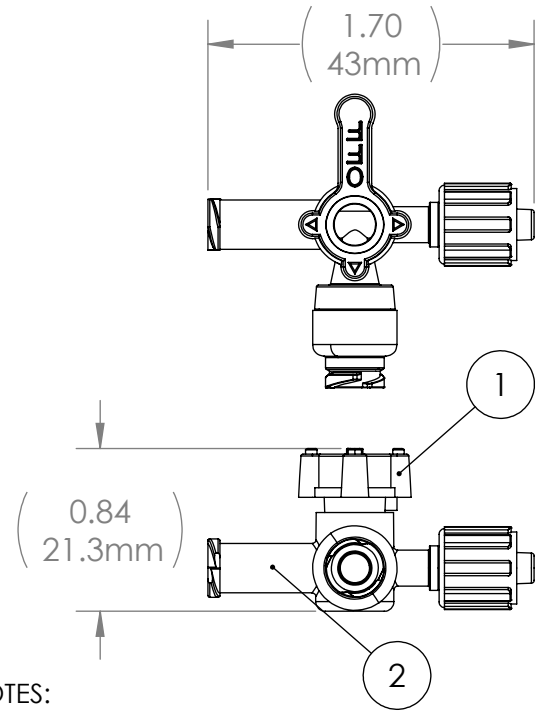
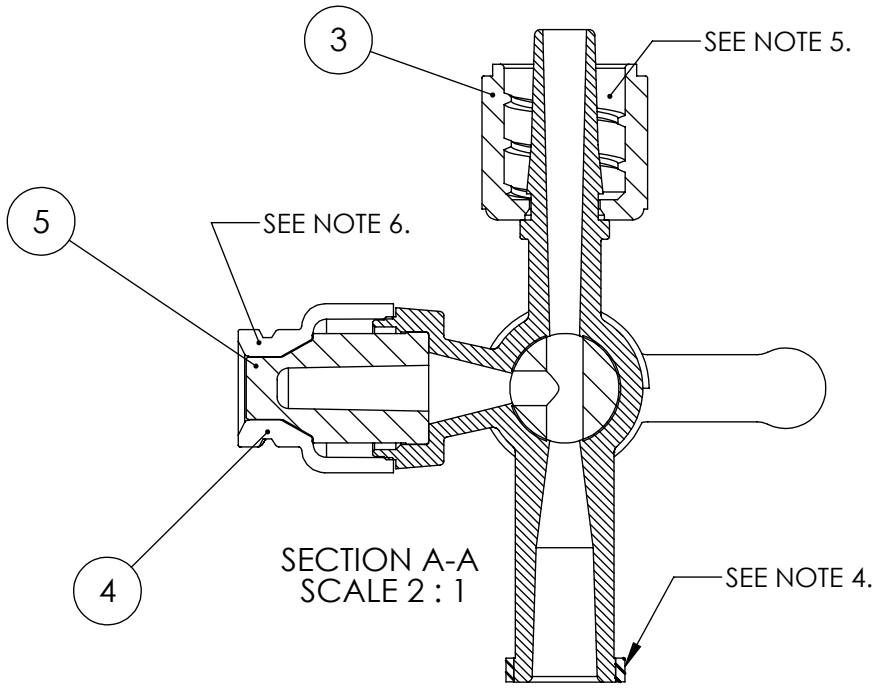
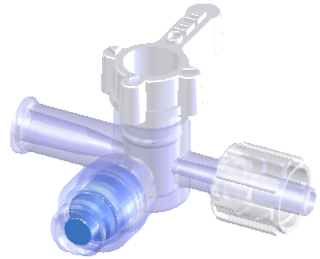
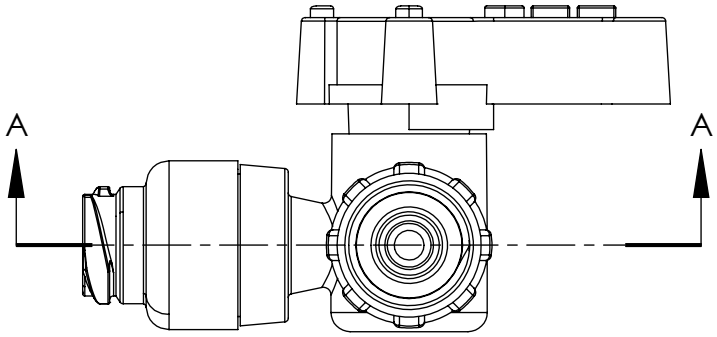
DRAWING NO.	REV	Customer Drawing
C245814024X	E	

REVISION HISTORY			
REV	DESCRIPTION (ECO)	DATE	APPROVED
D	UPDATE LATEX NOTE ECO 6082	5/14/14	AK
E	ADD ISO80369-7 TO NOTES, ECO 8017	05/02/18	AK









NOTES:

1. SUFFIX: "X" INDICATES HANDLE COLOR:
   R-RED,
   B-BLUE,
   Y -YELLOW,
   W-WHITE
2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
3. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL DIMENSIONS IN METRIC BELOW.
4. FEMALE LUER CONFORMS WITH ISO594-2.
5. MALE LUER CONFORMS WITH ISO594-2.
6. FEMALE SWABABLE LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

5. MATERIAL: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	S.Rogier	DATE
APPROVED BY		DATE
MATERIAL		
FINISH		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

HR® Halkey-Roberts®

TITLE: **4-WAY SWABABLE STOPCOCK**

SIZE	DRAWING NO.	REV
A	C245814024X	E
SCALE 1:1	DO NOT SCALE DRAWING	SHEET 1 OF 2