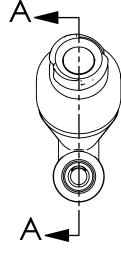


\34.9mm/

**REVISION HISTORY** REV DESCRIPTION (ECO) DATE APPROVED REMOVE PRIMING VOLUME, FLOW RATE NOTES ECO 6445 3/03/15 ΑK 10/15/18 UPDATE Y PORT DIM, FROM 1.15 EXTERIOR TO 1.16 INTERIOR DIM. ECO 8310 ΑK



**QUALITY CRITERIA** 

O.D. FLASH: 0.015 MAX (0.4mm)

GATE VESTIGE: 0.01 MAX (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm<sup>2</sup> MAX, NO MORE THAN 3 PER PART

l.	SUFFIX "XX" INDICATES MATERIAL:	

24 - CLEAR POLYCARBONATE 50 - CLEAR COPOLYESTER

- 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
- 3. DIMENSIONS IN PARENTHESES FOR REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL IN METRIC BELOW.
- 5. LUER COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

## VALVE SPECIFICATION:

BACK PRESSURE: >30 PSI REF. (2.1 BAR), (40 PSI NOMINAL). BIOCOMPATABILITY: PASSES ISO 10993-1

MATERIALS: ALL MATERIALS GAMMA RESISTANT, USP CLASS VI, DEHP FREE, AND NOT MADE

WITH NATURAL RUBBER LATEX.

POTENTIAL STERILIZATION: ETO AND GAMMA (BASED ON RAW MATERIAL SPECIFICATIONS)

	DRAWN BY	WN BY KJS		<sup>ATE</sup> 1/8/14				9
	APPROVED BY	PM	DA	ATE		Halkey-Ro	ey-Roberts®	
	MATERIAL	IAL		TITLE				
MOLDED PARTS: GATES. PARTING LINES. AND FLASH PER QUALITY CRITERIA	FINISH		"Y" CONNECTOR SWABABLE VALVE, CLEAR STEM					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:		THIRD ANGLE PROJECTION		B DRAWING	C2456250	XX	D REV
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECIM		. (4)		2:1 DO	NOT SCALE DRAWING	SHEET 1 OF	F 2