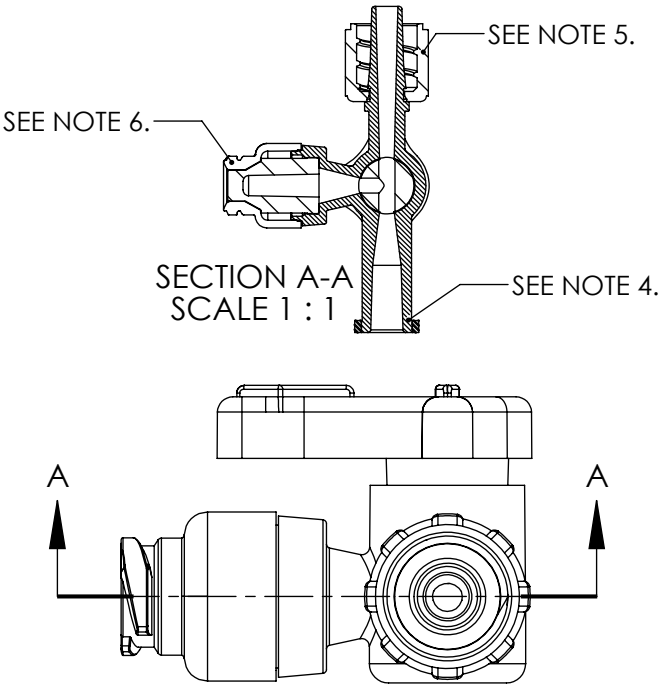


NOTES:

- SUFFIX "X" INDICATES HANDLE/PLUG COLOR OPTIONS.  
R-RED,  
B-BLUE,  
Y -YELLOW,  
W-WHITE
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES, WITH NOMINAL DIMENSIONS IN METRIC BELOW.
- FEMALE LUER COFORMS WITH ISO594-2.
- MALE LUER CONFORMS TO ISO594-2.
- FEMALE SWABABLE LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.
- MATERIAL: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.



QUALITY CRITERIA:

O.D. FLASH: 0.02 MAX. (0.5mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
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<b>DRAWN BY</b>	S.Rogier	<b>DATE</b>	6/24/2014
<b>APPROVED BY</b>		<b>DATE</b>	
<b>MATERIAL</b>			
<b>FINISH</b>			
<b>UNLESS OTHERWISE SPECIFIED:</b>	<b>THIRD ANGLE PROJECTION</b>		
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 1°			
TWO PLACE DECIMAL ± .01			
THREE PLACE DECIMAL ± .005			

<b>HR® Halkey-Roberts®</b>			
<b>TITLE</b>	4-way SWABABLE STOPCOCK TEE HANDLE ASSY.		
<b>SIZE</b>	<b>DRAWING NO.</b>	<b>REV</b>	
<b>A</b>	<b>C245824024X</b>	<b>D</b>	
<b>SCALE</b>	<b>DO NOT SCALE DRAWING</b>	<b>SHEET</b>	<b>1 OF 2</b>
<b>2:1</b>			