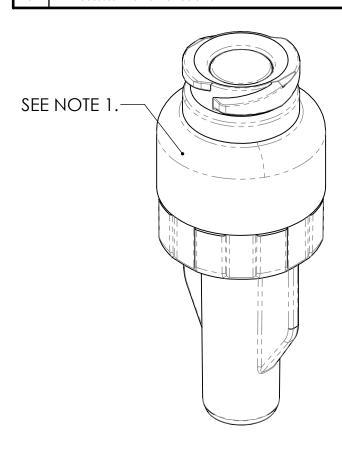


REVISION HISTORY REV DESCRIPTION (ECO) DATE APPROVED ADD SUFFIX 24R ECO 7784 12/07/17 ADD ISO80369-7 TO NOTES ECO 8119 06/14/18 AK



NOTES:

- 1. SUFFIX "XXX" INDICATES LUER BODY SWABABLE CAP COLOR. 24: CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL 24R: CLEAR STEM, POLYCARBONATE HOUSING MATERIAL, RED LUER CAP.
 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY
- 4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW
- 5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL). BIOCOMPATABILITY: PASSES ISO 10993, PART 1. ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP AND LATEX FREE. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MÔRE THAN 3 PER PART.

	DRAWN BY DMC			DATE 09/01/2016		D®	Halkey-Roberts®			
	APPROVED BY			DATE	ј п	I N	патке	y-RU	nei	15
	MATERIAL				TITLE					
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH		_				e End Po	rt 2.0		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	ANY ANGULAR: ± 1° RITTEN TWO PLACE DECIMAL + 01		THIRD ANG	THIRD ANGLE PROJECTION		DRAWING N	[™] C24552	205XX	X	C
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.			· (4)		SCALE 2:1		NOT SCALE DRA		SHEET 1 OF	F 2