

DRAWING NO.

C840AMXXXX

REV

G

Customer Drawing

Revision History

REV	DESCRIPTION (ECO)	DATE	APPROVED
F	MOVE DATE AS SHOWN ECN 5090	02/01/12	AK
G	REMOVE DISCONTINUED SUFFIX OPTIONS ECO 5490	12/13/12	AK

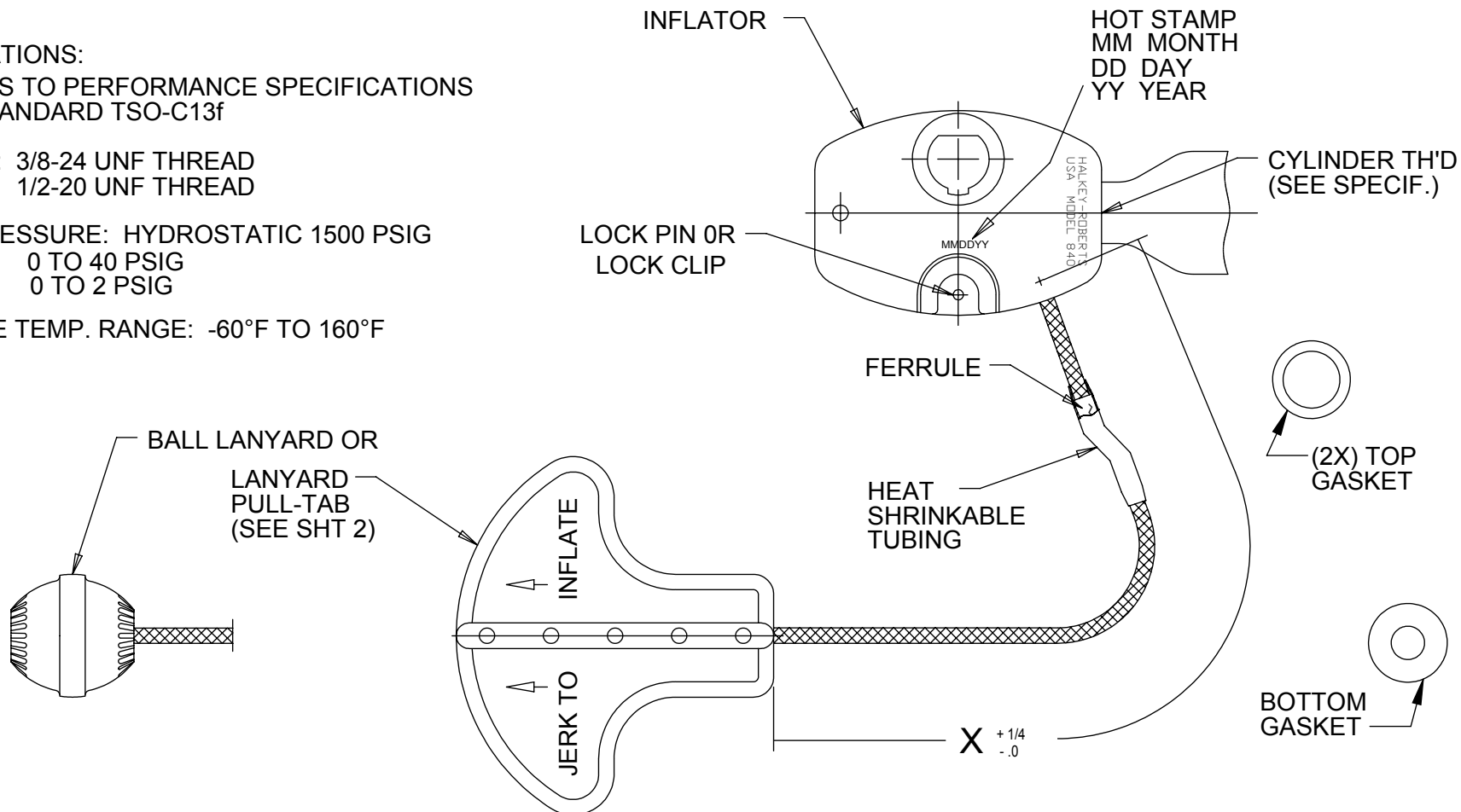
SPECIFICATIONS:

CONFORMS TO PERFORMANCE SPECIFICATIONS
OF FAA STANDARD TSO-C13f

CYLINDER: 3/8-24 UNF THREAD
1/2-20 UNF THREAD

PROOF PRESSURE: HYDROSTATIC 1500 PSIG
LEAKAGE: 0 TO 40 PSIG
0 TO 2 PSIG

EXPOSURE TEMP. RANGE: -60°F TO 160°F



NOTES:

1. LOCK CLIP OR PIN: TOP & BOTTOM GASKETS
PACKED SEPARATELY.

DRAWN BY	M.S.	DATE	02-25-98
APPROVED BY	J.W.	DATE	02-25-98
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED:	THIRD ANGLE PROJECTION		
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
ANGULAR: ± 1°			
TWO PLACE DECIMAL ± .01			
THREE PLACE DECIMAL ± .005			



Halkey-Roberts

TITLE	MANUAL INFLATOR		
SIZE	DRAWING NO.	REV	
A	C840AMXXXX	G	
SCALE	DO NOT SCALE DRAWING	SHEET	1 OF 2
1:1			

MOLDED PARTS:

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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