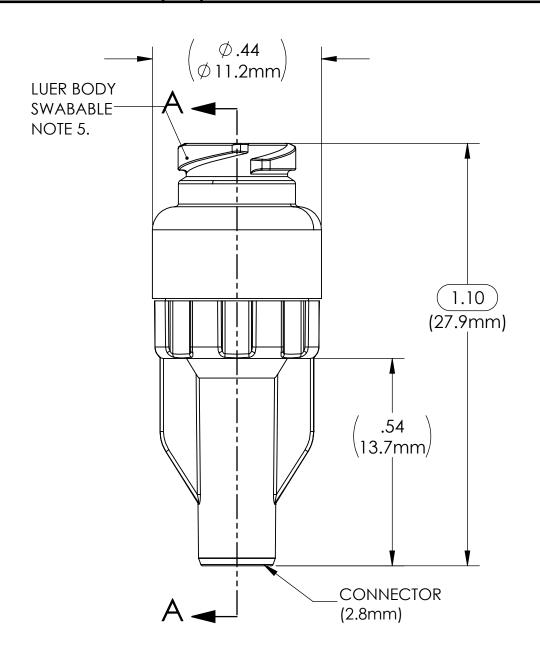
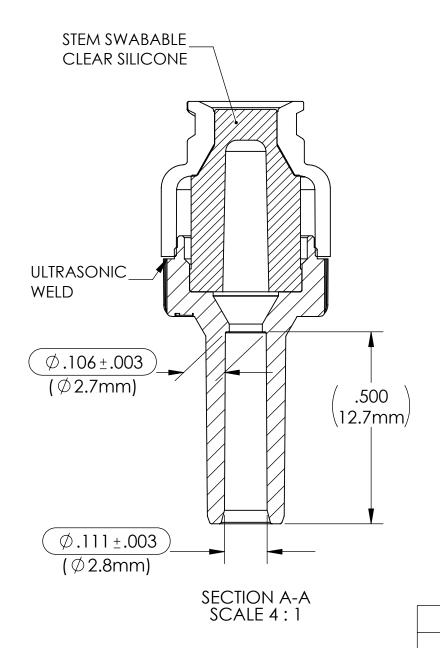
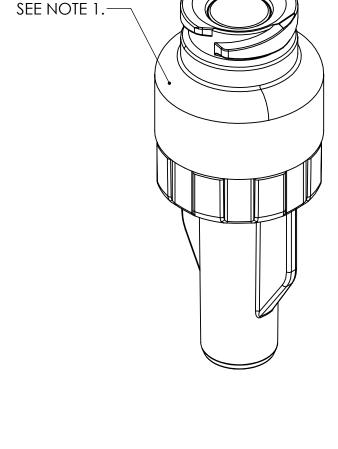
DRAWING NO. C2455285XXX

Customer Drawing

REVISION HISTORY REV DESCRIPTION (ECO) DATE APPROVED ADD 24R SUFFIX TO NOTE 1. ECO 7784 12/08/17 ADD ISO80369-7 TO NOTES, ECO 8017 4/30/18







NOTES:

- SUFFIX "XXX" INDICATES LUER BODY SWABABLE CAP COLOR & MATERIAL.
 CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL.
 CLEAR STEM, CLEAR POLYCARBONATE HOUSING MATERIAL, RED LUER CAP.
 CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY
- 4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW
- 5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) . BIOCOMPATABILITY: PASSES ISO 10993, PART 1. ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP AND LATEX FREE. POTENTIAL STERILIZATION: ETO; AND GÁMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

	DRAWN BY DMC			^{DATE} 9/26/16		ID®	Halkey-Roberts®			
	APPROVED BY			DATE	J	IK "	паік	ey-RC	pber	rs .
	MATERIAL				TITLE					
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH]	Tube	End F	ort 2.8	mm	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE DIMENSIONS ARE IN I TOLERANCES:	NCHES L ± .01		LE PROJECTION	B	DRAWING N		5285X)		REV
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECIM				SCALE 1:1		NOT SCALE	DRAWING	SHEET 1 O	F 2