



REV DESCRIPTION (ECO)

NEW DRAWING ECO 7199

ADD ISO80369-7 TO NOTE, ECO 8017

REVISION HISTORY

DATE

4/28/18

APPROVED

- 2. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW.

Customer Drawing

5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

DRAWING NO.

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL LATEX RUBBER. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)

GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

	DRAWN BY	DRAWN BY DMCDM		MC DATE 09/23/2016		D ®	Hallesse	Dal	ut	- ®
	APPROVED BY	KJS		DATE		IK	паікеу	-KOK	bert	5
	MATERIAL				TITLE			100		
ILDED PARTS: TES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH	PROVED BY KJS MATERIAL FINISH ESS OTHERWISE SPECIFIED: ENSIONS ARE IN INCHES ERANCES: GULAR: ±10 POPLACE DECIMAL ±.01 PROVED BY KJS TITLE Tube End Port 2.8mm C2455280XXX B CALE DRAWING NO. B C2455280XXX B SCALE DO NOT SCALE DRAWING SHEET DO NOT SCALE DRAWING								
OPRIETARY AND CONFIDENTIAL E INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1* TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD AND	ANGLE PROJECTION		DRAWING N		OXX)		
HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY PRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN RMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.				+-+	1	DO N	IOT SCALE DRAW			2

CONNECTOR (2.8 MM)